Mount the AFT clamp on the AFT tower leg 38.75" from pivot bolt to bottom of the clamp (see photo). Tighten clap to keep it in place but still able to adjust as needed.



 The AFT clamps are identified by the collar around the .5" bolt hole to help the shoulder bolt (see photo).

- Both FWD and AFT clamps are mounted so that the longer side of the angle is up.
- Mount FWD clap and use the alignment plate to adjust the FWD clap until
 the top is level with floor of boat and the face of the clamps are flush with
 the alignment plate. Snug clap slightly as to help keep clamps from moving
 when installing hinge assembly.
- Use The solder bolt in AFT clamp and 1/2" button head bolt in FWD clamp.
 Tight up shoulder
- Tighten Clamps and repeat on the other side.
- Installing frame
- Loosen the shoulder bold and 1/2" button head bolts on hinge assembly. This will help create more tolerance to install the framework.
- Slide framework in 2.5" you should feel and hear it bottom out.
- tighten set screws to hold framework in.



Tighten all bolts, verify nothing is loose.

Zip on canvas. The pylon hold will help indicate the AFT





